

Date: Friday, 04/04/2008 9:46:47 AM
 User: Julie Lecocq

Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SADDLE KIT		
Job Number	: 38364-2			Part Number	: K10004		
Estimate Number	: 10943			Drawing Number	: K10004 REV C		
P.O. Number	:	Project Number	:	N/A			
This Issue	: 04/04/2008	S.O. No. :		Drawing Revision	: C		
Prsht Rev.	: NC	Type	: SMALL /MED FAB	Material	:		
First Issue	: 04/04/2008			Due Date	: 23/04/2008	Qty:	7
Previous Run	: 36458					Um:	Each
Written By	:						
Checked & Approved By	:	TD	08.04.4				
Comment	Est:	D	05.07.22	Reformat; Added D3428-3 per CHG003KJ/J			
		LM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		
 Comment: DOCUMENT CONTROL Photocopy bluefile for D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004 CHG003				
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) GHW Kit Qty Part Number Description Batch 2 D205-641-011 GHW Kit 37975				
2.0	D205641011	GHW Kit		
 Comment: Qty.: 32.0000 Each(s)/Unit Total : 256.0000 Each(s) Bushing Qty Part Number Description Batch 32 D2570 Bushing 37920 X 244 B37748 X 12				
3.0	D2570	Bushing		
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Tow Ring Qty Part Number Description Batch 2 D2968-041 Tow Ring 3032				
4.0	D2968041	Tow Ring		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services			Drawing Name: SADDLE KIT
Job Number: 38364		Part Number: K10004	
Job Number:			
Seq. #:		Machine Or Operation:	
5.0	D34283	Placard	
 Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)		Placard	
Placard		Pick:	
Qty	Part Number	Description	Batch
1	D3428-3	Placard	<u>B36483</u>
6.0	D5951	Saddle	
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)		Saddle	
 Saddle		Pick:	
Qty	Part Number	Description	Batch
2	D5951	Saddle	<u>36459 x2</u>
7.0	D5953	Saddle	
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)		Saddle	
 Saddle		Pick:	
Qty	Part Number	Description	Batch
2	D5953	Saddle	<u>36460 x2</u>
8.0	D5955	Saddle	
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)		Saddle	
 Saddle		Pick:	
Qty	Part Number	Description	Batch
2	D5955	Saddle	<u>36462 x3</u>
9.0	D5957	Saddle	
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)		Saddle	
 Saddle		Pick:	
Qty	Part Number	Description	Batch
2	D5957	Saddle	<u>36462 x3</u>

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
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Drawing Name: SADDLE KIT

Job Number: 38364

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN451A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
16	AN4-51A	Bolt	M106662



AS 08/04/09 (X)

11.0

AN515A

Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total : 256.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
32	AN5-15A	Bolt	M106785 62X



8/4/09 SP
M107137 (X)

12.0

AN536A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

BOLT

Pick:

Qty	Part Number	Description	Batch
2	AN5-36A	Bolt	M106993



AS 08/04/09 (X)

13.0

AN542A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-42A	Bolt	M106762 X9



AS 08/04/09 (X)

14.0

AN543A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-43A	Bolt	M104118



AS 08/04/09 (X)

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Process Sheet

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Drawing Name: SADDLE KIT

Job Number: 38364

Part Number: K10004

Job Number:



Seq. #: Machine Or Operation:

Description :

15.0

AN545A



Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

2 AN5-45A Bolt

M106785

AS 08/04/09 (X8)

16.0

AN960JD516



Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total: 640.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

80 AN960JD516 Washer

M106654 X245

AS 08/04/09

TAKE OUT 3 MORE
FOR Batch 106651
Same Batch
Not enough in comp.

17.0

AN9704



Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

2 AN970-4 Washer

M105442

there's 21 in
Batch - 16 = 4 left
of Same Batch
line exceeds 5 1/4 in comp again.

AS 08/04/09 (X8)

18.0

MS21042L4



Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total: 144.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

18 MS21042L4 Nut

M106825

AS 08/04/09

19.0

MS21042L5



Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total: 320.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

40 MS21042L5 Nut

M106277 X196



Batch exceeds 5 1/4 in
But there was 196
Need to take out 16 more from
Same Batch #.

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Part Number: K10004

Job Number:



Seq. #: Machine Or Operation:

Description :

20.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



5084/28/04

Comment: INSPECT KITS 100% FOR COMPLETENESS

21.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Peggy/28/04

22.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/04/2008

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DART

DESIGN DS	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>AA</i>	APPROVED <i>AA</i>	DRAWING NO. K10004	REV. C SHEET 1 OF 1
DATE 05.07.22	TITLE SADDLE KIT		SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	05.07.22	ADD D3428-3 PLACARD	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING
LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE
FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015
D205-641-011	2	2	2
D2570	32	32	32
D2707-041 (OR D2968-041)	2	2	2
D3428-3*	1	N/A	1
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
**AN960JD1016	2	2	2
AN970-4	2	2	2
MS21042-4 (OR L4)	18	18	18
MS21042-5 (OR L5)	40	40	40

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *38364*

*REQUIRED WITH D205-594-011/-013/-015 INSTALLATIONS ON 214 AIRCRAFT ONLY

**REQUIRED WITH D2707-041 ONLY

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1. What is the difference between a primary and a secondary market?
A primary market is where new shares are issued to the public for the first time. A secondary market is where existing shares are traded between investors.

2. What is the difference between a stock market and a bond market?
A stock market is a market where stocks are traded, while a bond market is a market where bonds are traded.

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